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in general, diffraction from freeform surfaces is related to the spatial distribution of the roughness. a rigorous mathematical relationship for roughness-assisted diffraction has been developed. based on this theory, a systematic approach for the optimization of the roughness parameters has been proposed. in this paper, several numerical examples are presented to illustrate the possibility of roughness-assisted diffraction analysis, including the optimization of the topographic parameters of an individual freeform surface, the optimization of the roughness parameters of a freeform surface, and the optimization of the freeform surface with a constant roughness parameter. the above results show that the roughness parameters for the optimization of freeform surfaces are different from the roughness parameters for the optimization of surfaces with constant roughness. the roughness parameters of freeform surfaces can be optimized by the proposed optimization theory, and the parameters can be determined by a roughness-assisted diffraction analysis method. the optimization of roughness parameters for freeform surfaces is very important for the determination of the freeform surface fabrication parameters, which can be used to improve the performance of the surface. freeform surfaces have a wide variety of applications and can be applied to optics systems with wide field-of-view, optics systems with a large depth-of-field, or long-distance imaging systems. so far, freeform optics has been fabricated on many different materials, including glass, plastic, and aluminum. however, due to their brittleness, most metal materials cannot be machined with freeform surfaces. freeform metal optics is very important in the field of optics, and it can be a powerful tool for the fabrication of various optics. in this paper, a new method for the fabrication of freeform metal optics is presented. this method is called metal direct writing method (mdwm). it uses a focused electron beam to write a metal layer into an electrolyte. the area of the metal can be directly written by a scanned electron beam, which can be used to fabricate metal optics with a resolution of micrometers and a fabrication speed of several millimeters per hour. the fabrication of freeform metal optics can be used in the fields of optics, optical fiber, and the field of optics.

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this work presents a development for a tool designed to image breast tumors in vivo. the tool generates a reference image that is used to guide the operator to a target lesion. it also produces a set of images, which are used to assist the operator to perform the biopsy. these images

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are used to guide the operator to the target lesion. they include a set of images obtained with a special needle that senses ultrasound waves and a second set of images with a special needle that delivers an excitation signal. finally, the tool allows the operator to perform the biopsy. this means that the operator uses a

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needle to penetrate the skin, localize the target lesion, and perform the biopsy. the tool is used for sentinel lymph node biopsy and percutaneous biopsy. the design of the tool is based on the principal that breast tumors generate specific ultrasound waves that can be detected with a needle. these waves are used to guide the

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operator to the target lesion. this is particularly useful when the target lesion is deep in the breast. the ability to use the needle to perform the biopsy is a major advantage of the new tool. in this tool, the needle is used to perform the biopsy. the operator's finger is not used to perform the biopsy. the tool guides the operator

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to the target lesion. the  
needle guides the  
operator to the target  
lesion and then allows  
the operator to perform  
the biopsy. this is not a  
new concept. it has been  
used to perform biopsies  
for many years. however,  
the tool allows for a more  
accurate biopsy than is  
possible with other tools.  
one of the interesting  
features of the tool is

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that the operator's finger is not used to perform the biopsy. the tool guides the operator to the target lesion and then guides the operator to perform the biopsy. in addition, the position of the target lesion can be monitored and the position of the target lesion can be adjusted if necessary. 5ec8ef588b

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